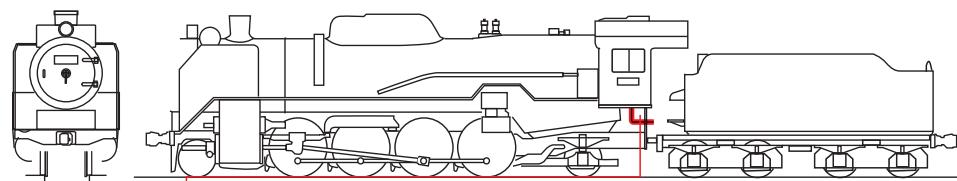


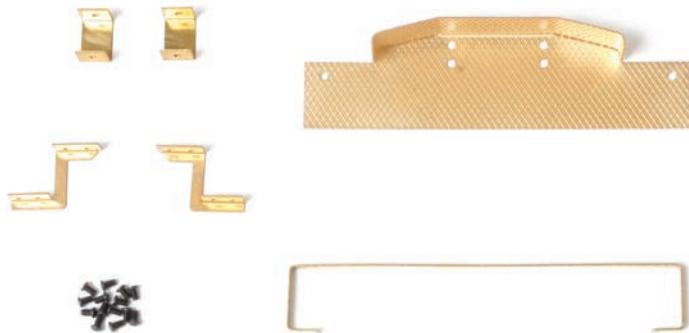
The cab floor continued



**The cab floor
(lower)**



Your parts

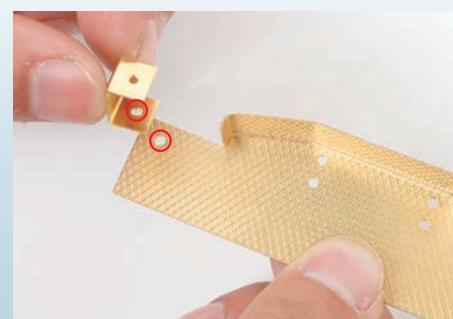


Cab floor (lower)
Stay D x 2
Stay E
Stay F
Floor edging
Screws (2 x 3mm) x 14

Required tools

Phillips screwdriver
Instant adhesive

1 Fitting the D stays



Position a stay D over the hole on the left of the lower floor.



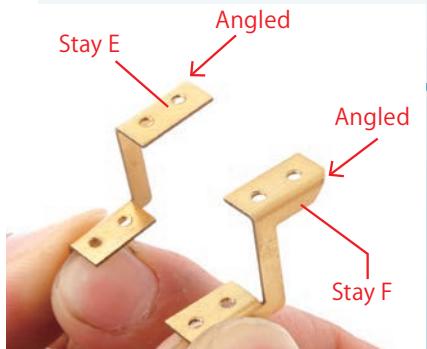
Tighten a 2 x 3mm screw into the aligned holes from below.

Repeat for the second stay D on the right side of the floor.



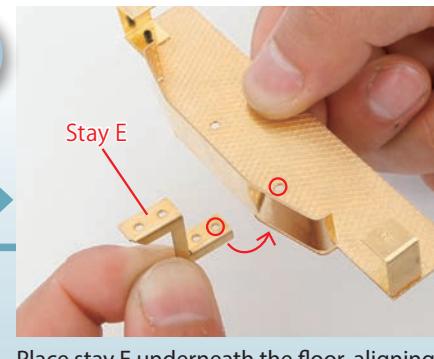
2

Fitting the E and F stays

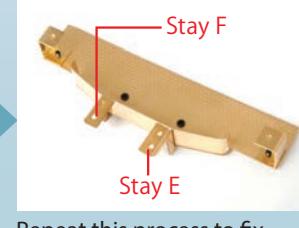


Hold stays E and F together and use the photograph above to help you identify which is which.

Tighten a 2 x 3mm screw into the two circled holes to secure stay E to the floor.



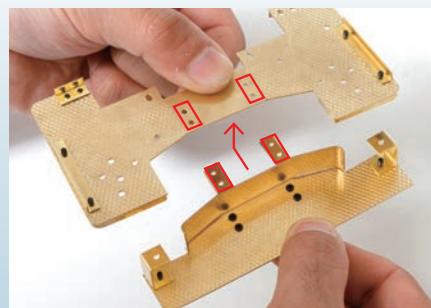
Place stay E underneath the floor, aligning the circled holes.



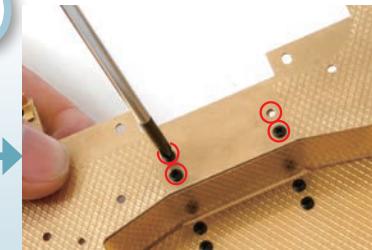
Repeat this process to fix stay F to the floor.

3

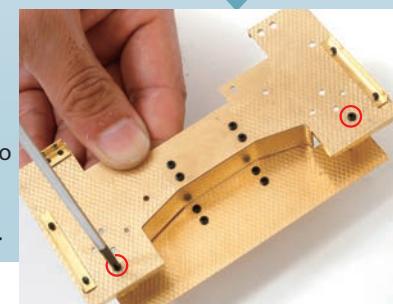
Combining the floors



Align the holes of stays E and F with those highlighted on the main floor.



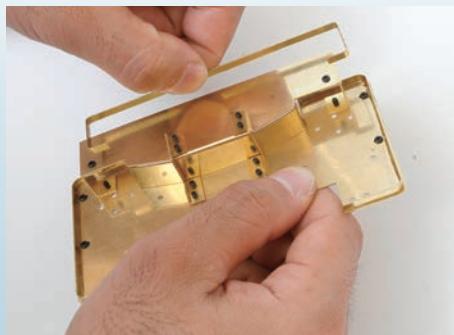
Tighten a 2 x 3mm screw into each of the four circled holes.



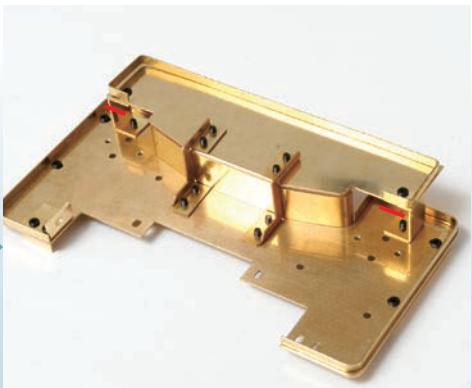
Tighten a screw into the two circled holes in the main floor to secure the ends of the lower floor to the main.

4

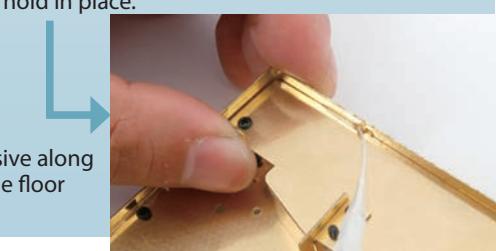
Fitting the edging



Place the edging on the underside of the lower floor.



Align the two shortest sides of the edging up against the edge of the lower floor and hold in place.

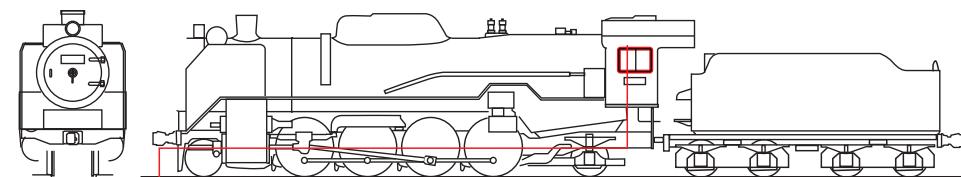


Apply instant adhesive along the join between the floor and the edging.

Assembled parts



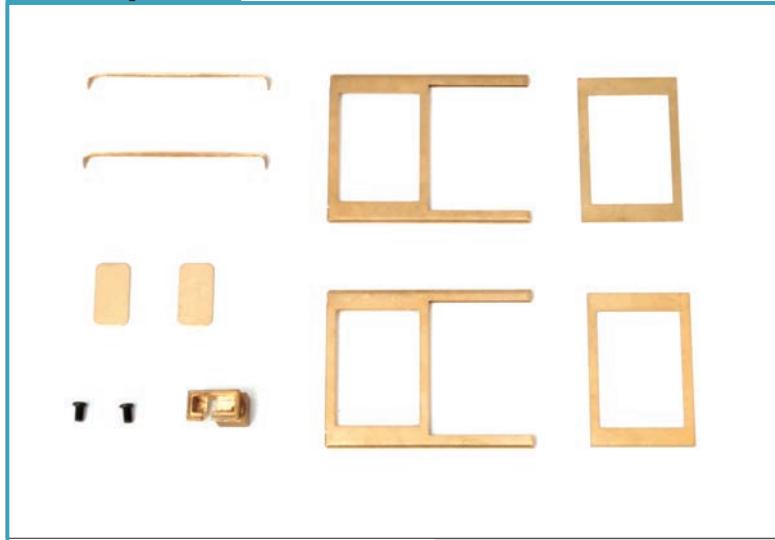
The cab windows



The windows



Your parts



Inner windows x 2
Window frames x 2
Eaves x 2
Vents x 2
Cab light
Screws (2 x 3mm) x 2

Required tools

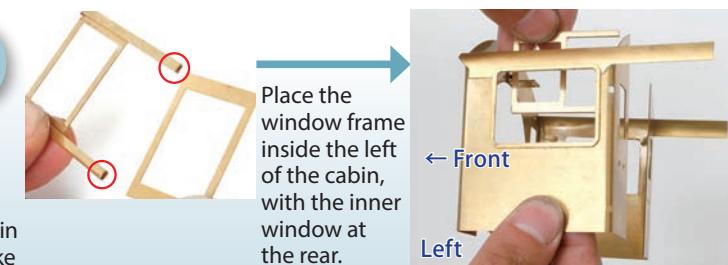
Phillips screwdriver
Instant adhesive
Synthetic rubber adhesive
Epoxy adhesive

Useful tools to have:
Clip
Ruler

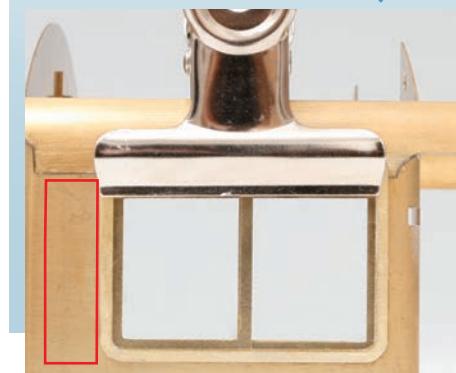
1 The windows

Slide an inner window into one of the window frames.

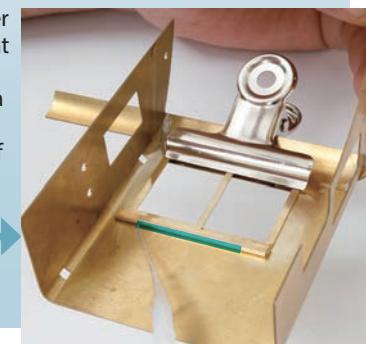
Use a clamp to hold the frame in place against the cab wall. Make sure that the frame is aligned with the cab frame, as shown.



Place the window frame inside the left of the cabin, with the inner window at the rear.



Turn the cab over and apply instant adhesive to the highlighted area in the centre at the bottom of the frame.



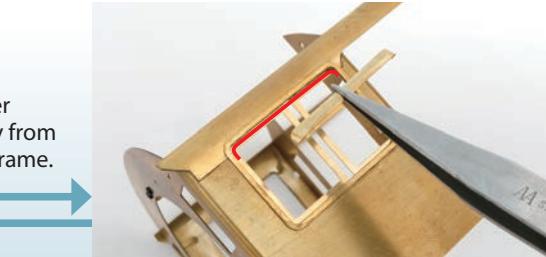
2 Fitting the eaves



Slide the inner window away from the window frame.



Make sure the corners of the eaves are in contact with the wall of the cab.



Place one of the eaves in the highlighted area shown above. Do not force it into place as it may detach the frame.

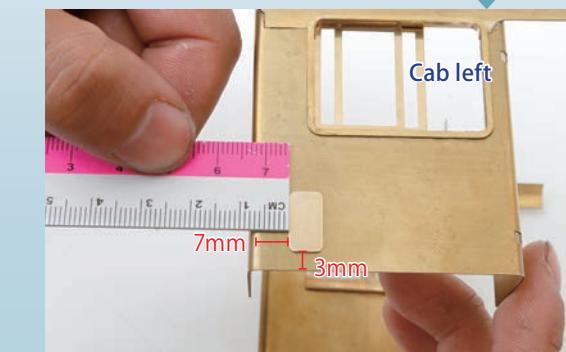


Apply glue to the join between the eaves and the window frame. Keep the inner window separate so that it does not get stuck.

3 Fitting the vents

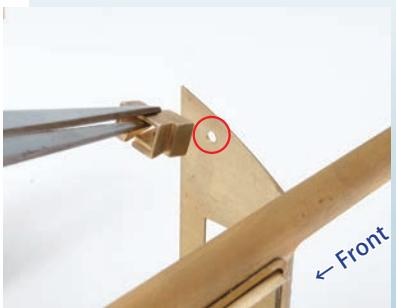


Apply some contact adhesive to one of the vents.

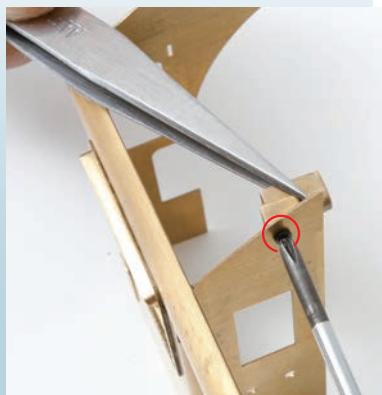


Glue the vent in place on the left side of the cab, 3mm above the bottom edge and 7mm back from the front. Repeat Steps 1-3 for the right side.

4 Fitting the cab light



Align the hole at the back of the cab light with the one on the left rear wall of the cab (circled).
← Front



Tighten a 2 x 3mm screw into the hole.

5 Reinforcing the joins

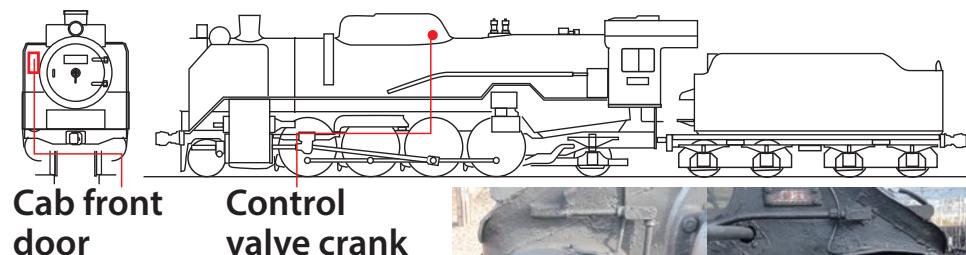


Use epoxy to reinforce the joins between the top left and right cab parts and the cab.

Assembled parts



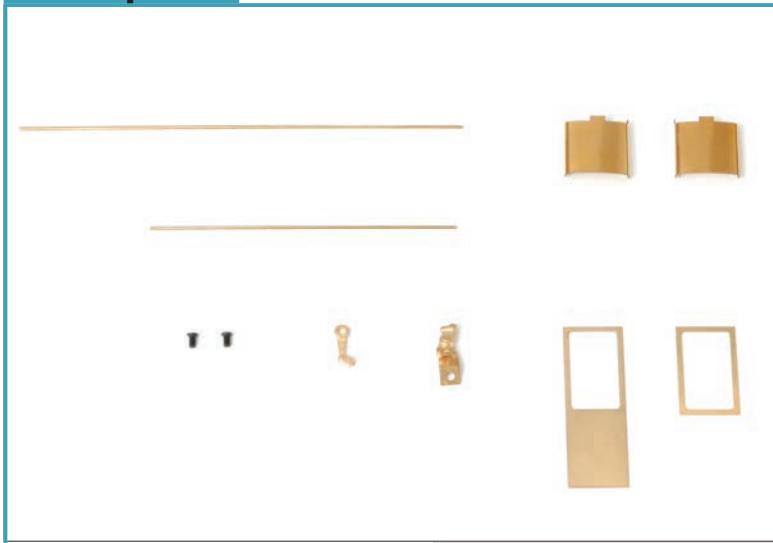
The front of the cab and control valve parts



Cab front door
Control valve crank



Your parts



Front left eaves
Front right eaves
Front window frame
Cab door
Control valve rod A
Control valve rod B
Control valve pull rod lever
Control valve crank
Screws (2 x 3mm) x 2

Required tools

Phillips screwdriver
Instant adhesive
Synthetic rubber adhesive

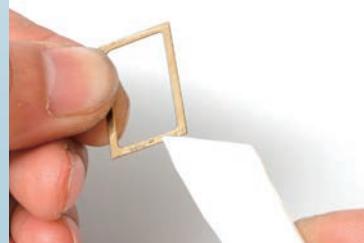
1

Fitting the door and window

Apply some contact adhesive to the cab door, inside the blue lines.



Apply some contact adhesive to the surface of the outer window frame.



Place the cab door onto the front right side of the cab, aligning the window holes of both.

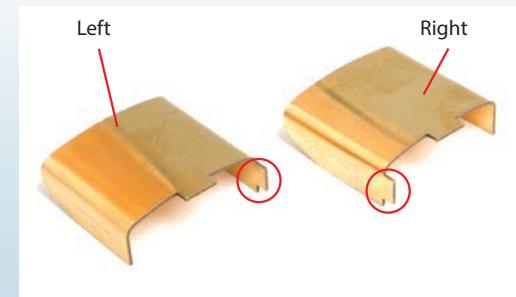


Place the window frame onto the front left of the cab, aligning the window holes of both.



2

Fitting the eaves

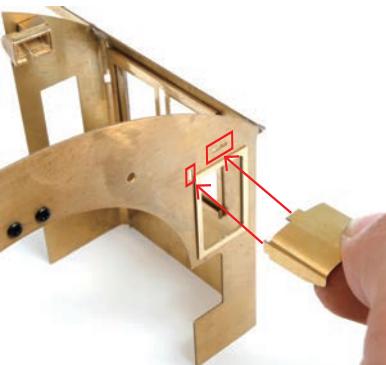


Locate the projections on the eaves to identify which is which.

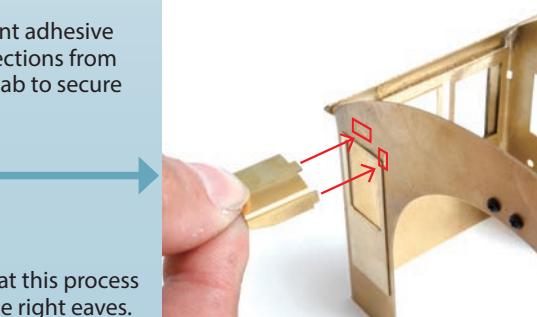


Apply instant adhesive to the projections from inside the cab to secure the eaves.

Repeat this process for the right eaves.



Insert the two projections of the left eaves into the two highlighted holes in the front of the cab, above the window.

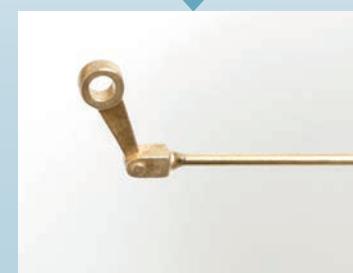


3

Fitting the control valve parts



Screw the control valve pull rod lever onto the left side of the boiler.

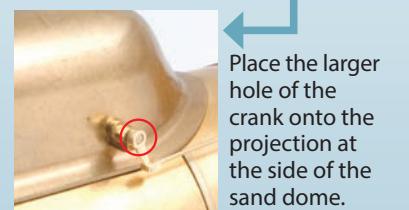


Glue control valve rod B into the smaller hole of the control valve crank.

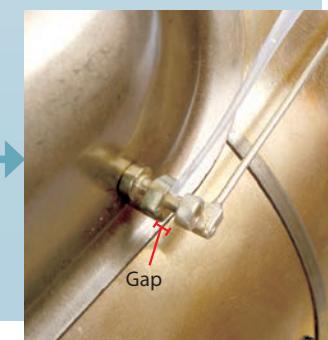
Adjust the position of the crank so there is a small gap. Apply instant adhesive to the gap to secure.



Insert the end of the control rod into the lower hole in the control valve pull rod lever.



Place the larger hole of the crank onto the projection at the side of the sand dome.



4

Temporarily fitting control valve A



Insert control valve rod A into the hole in the back of the regulator lever.

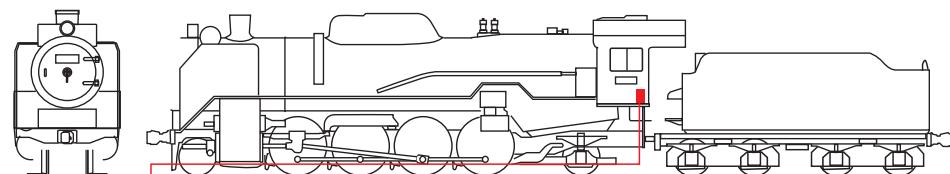


Insert the free end of the rod into the control valve pull rod lever. Don't glue either end of the rod in place as it will need to be removed before the cab is fitted.

Assembled parts



The cab fittings



The cab seats



Your parts



Seats x 2
Two-way valve
Brake valve
Water injector pipe
Armrests x 2
Screws (2 x 3mm) x 5
Screws (2 x 4mm) x 3

Required tools

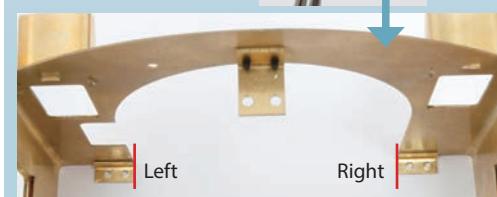
Phillips screwdriver
Instant adhesive
Epoxy adhesive

1 The cab floor

114



Apply epoxy to the blank surface of the removed stay B and the one stored from Stage 52.



Glue the two stays to the inside of the front of the cab, aligned with the inside edges.



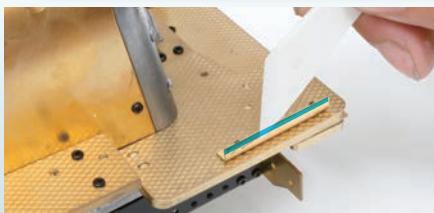
Place the main assembly upside down and engage the cab floor (Stage 53).

Screw the floor onto the underside of the backhead with the 2 x 3mm screws from Stage 52.



Remove stay B (left) received in Stage 52 from the top of the floor.

2 The cab stays

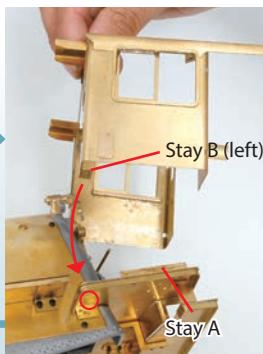


Apply epoxy adhesive along the top of the side (blue) of the two A stays at the side of the floor.

Press the walls of the cab up against the two A stays to fix them in place.



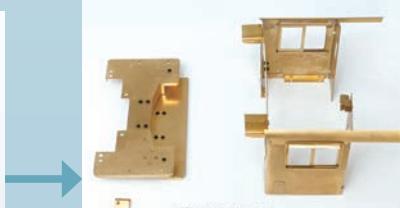
Before the adhesive dries, place the cab on the cab floor. The A stays should be on the inside of the cab walls and the holes in the B stays should be aligned with the holes in the floor.



Tighten the 2 x 3mm screws from Stage 52 into the holes in the two B stays.

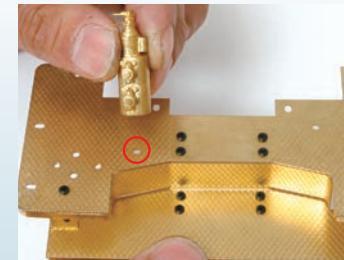


When the glue has dried and fixed the A stays to the cab, undo the screws fixing them and the B stays to the floor.

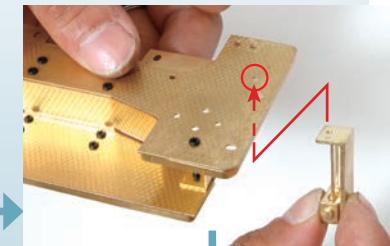


Check that you have all the parts, as shown above.

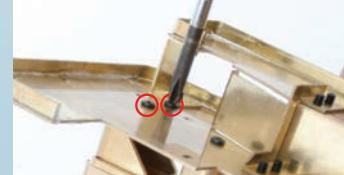
3 Fitting the cab floor parts



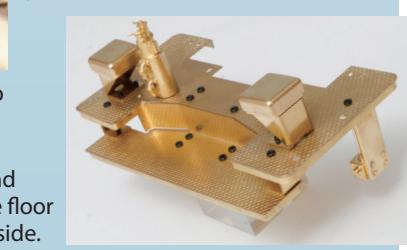
Place the two-way valve underneath the floor, aligning the holes. Secure it with a 2 x 4mm screw.



Position the brake valve over the circled hole and fix it in place with a 2 x 4mm screw.



Align the holes of one of the seats with those highlighted in the floor.



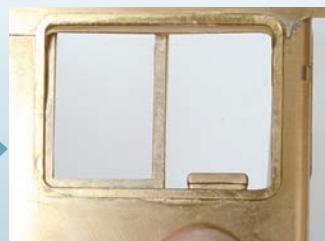
Tighten two 2 x 3mm screws into the two holes from below.

Fix the second seat onto the floor on the right side.

4 Fitting the armrests

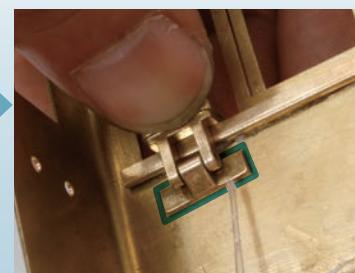


Place one of the armrests up against the bottom of the inner window frame.



Position the armrest so that it appears as shown above.

Apply instant adhesive to the edge of the armrest in contact with the cab wall to secure it. Repeat for the other side.



Assembled parts

