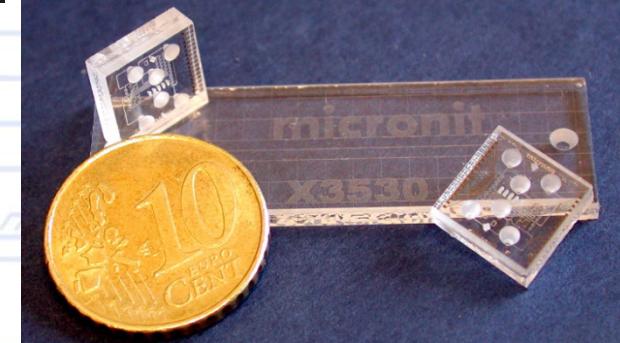
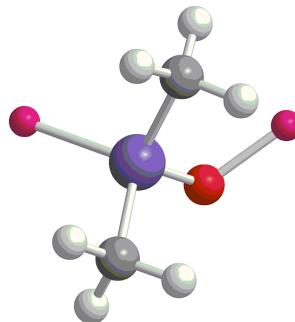
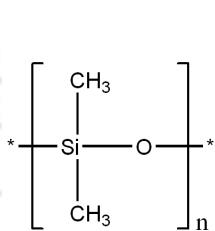
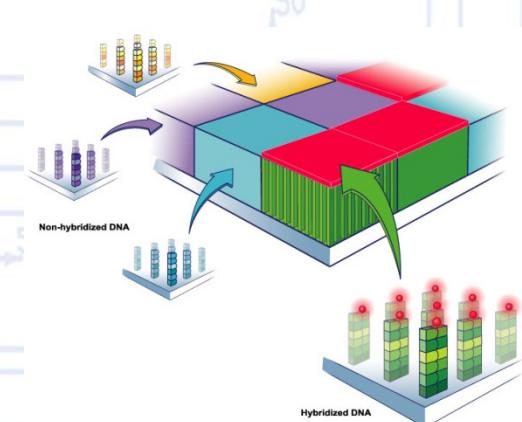
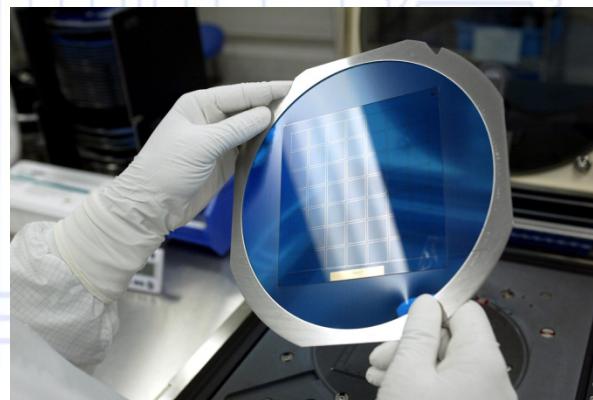
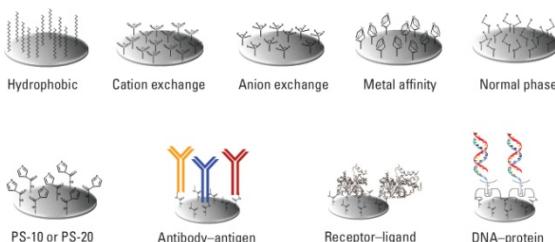


Introduction to BioMEMS & Medical Microdevices

Introduction to BioMEMS

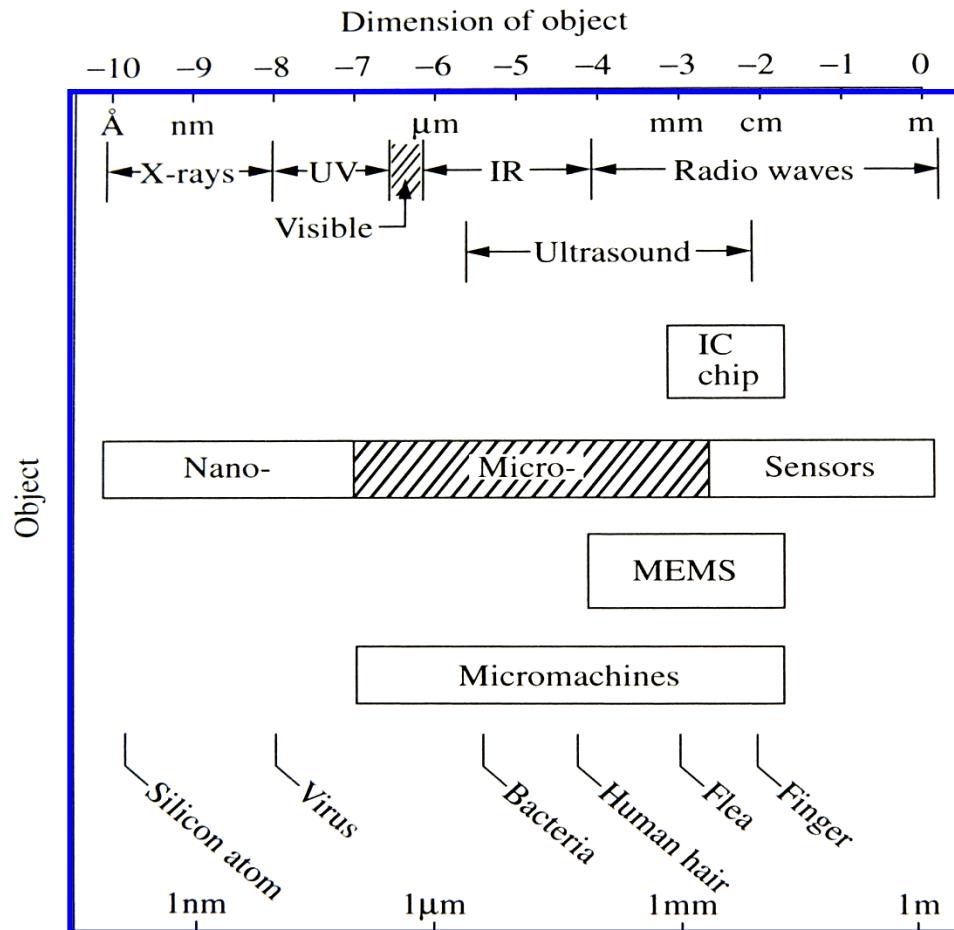
Companion lecture to the textbook: *Fundamentals of BioMEMS and Medical Microdevices*,
by Prof. Steven S. Saliterman, <http://saliterman.umn.edu/>



BioMEMS

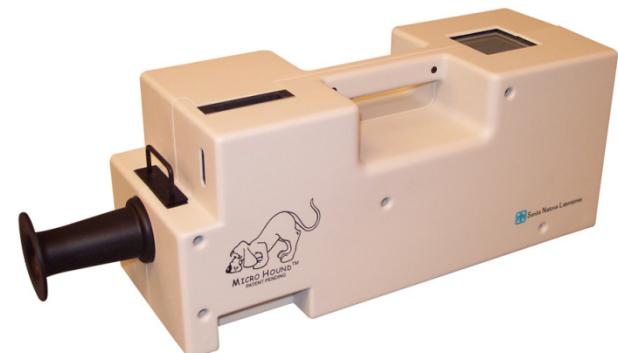
- **Bio**medical **Micro** **E**lectro-**M**echanical **S**ystems.
(The science of very small biomedical devices.)
- Subset of **MEMS/MST (Microsystem Technology)**.
- At least one dimension from ~ 100 nm to 200 μ m.
- New materials, understanding of the microenvironment, and biocompatibility.
- Harnessing any phenomenon that accomplishes **work** at the microscale.
- **Work** may be at the **microscale** alone, or through some multiplication process at the **macroscale**.

The “Micro” Realm

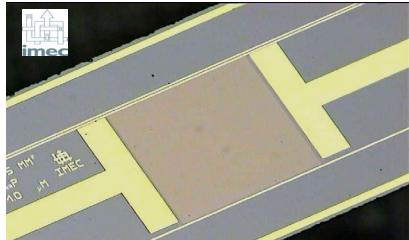


BioMEMS Applications

- Laboratory Diagnostic Tools:
 - Microsensors & Microactuators,
 - Lab-on-a-Chip Devices (LOC),
 - Micro Total Analysis Systems (μ TAS),
 - DNA and Protein Microarrays.
- Individualized Treatments
- Tissue Scaffolding Devices
- Medication Delivery Devices
- Minimally Invasive Procedures
- Platform for Nanomedicine Technologies
- Homeland Security



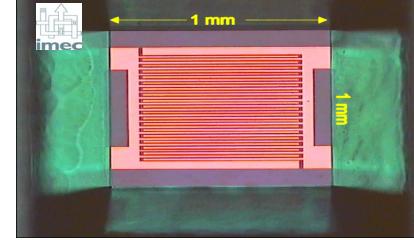
Specialized Sensors



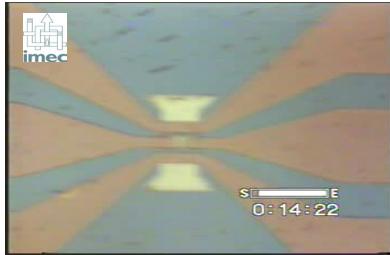
Sub- μ m IDEs
(proteins, DNA)



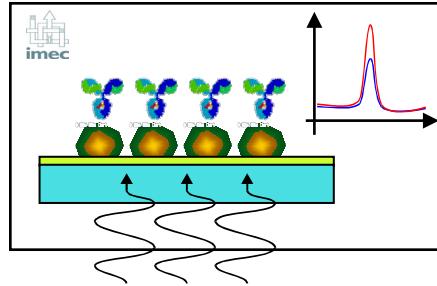
Surface Acoustic Wave
(proteins)



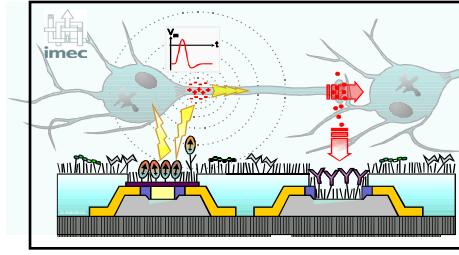
Polymer FETs
(pH, glucose)



Magnetic-bead Biosensor
(proteins, DNA)



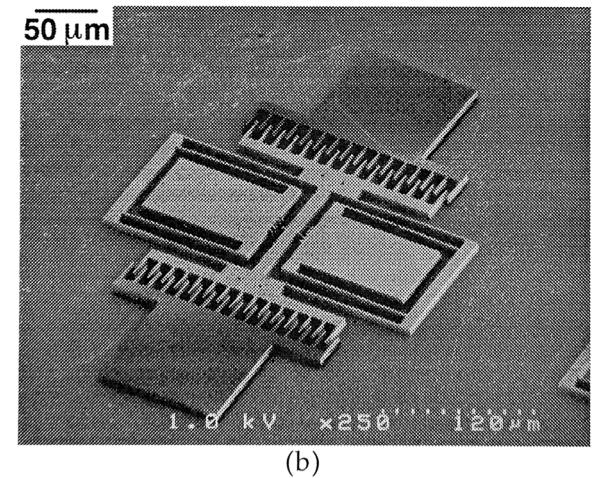
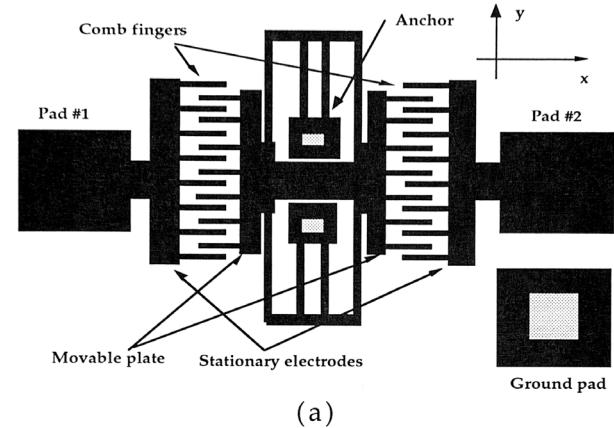
Transmission Plasmon Biosensor
(proteins, DNA)



GaAs MESFETs
(neurons, proteins)

Actuators

- Valve control and pumping
- Positioning and alignment of detectors
- Dispensing of medications
- Harnessing chemical, electrostatic, electrostrictive, piezoelectric, magnetic, thermal and optical phenomenon



Lee, KB et al., Frequency tuning of a lateral driven micromotor using an electrostatic comb array of varied length., *Transducers* pp. 113-116 (1997)

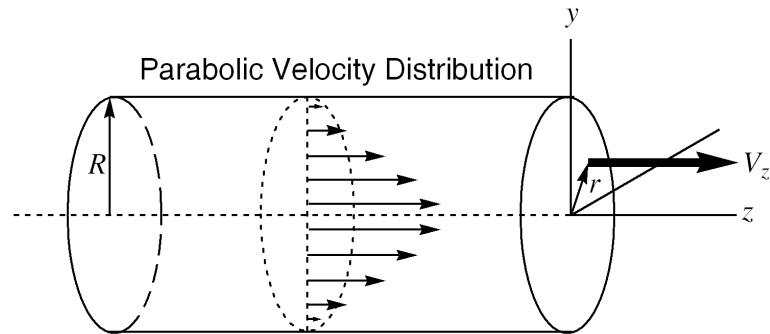
Microfluidics & Transport Processes

- Science of fluid behavior in microchannels.
- In lab-on-a-chip and μ TAS devices, the following features are often seen:
 - Microchannels,
 - Microfilters,
 - Microvalves,
 - Micropumps,
 - Microneedles,
 - Microreservoirs,
 - Micro-reaction chambers.



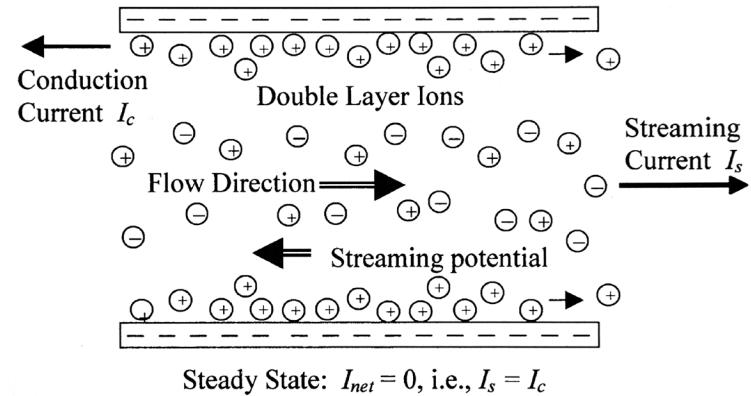
Transport Processes

- Fluid Mechanics:
 - Laminar flow,
 - Fluid kinematics.
- Mixing by diffusion, special geometries and mechanical means.
- Effects of increased surface area-to-volume as dimensions are reduced in microfluidic channels.



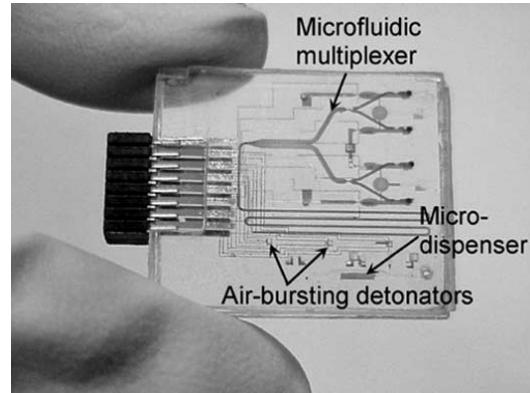
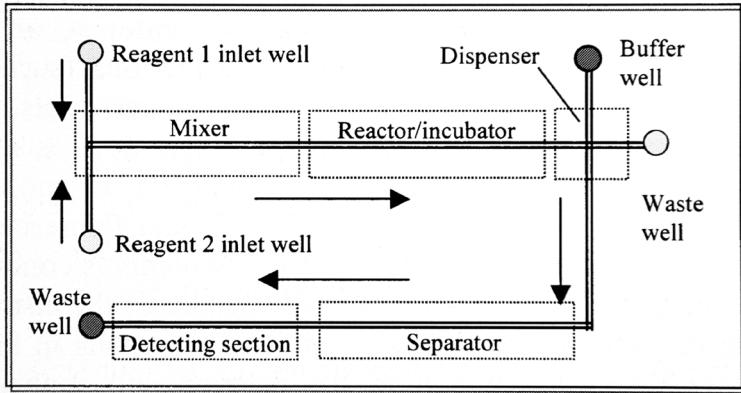
Electrokinetics

- Electrokinetic phenomenon:
 - Electro-osmosis,
 - Electrophoresis,
 - Streaming potential,
 - Dielectrophoresis.
- An important tool for moving, separating and concentrating fluid and suspended particles.



Lab-on-a-Chip

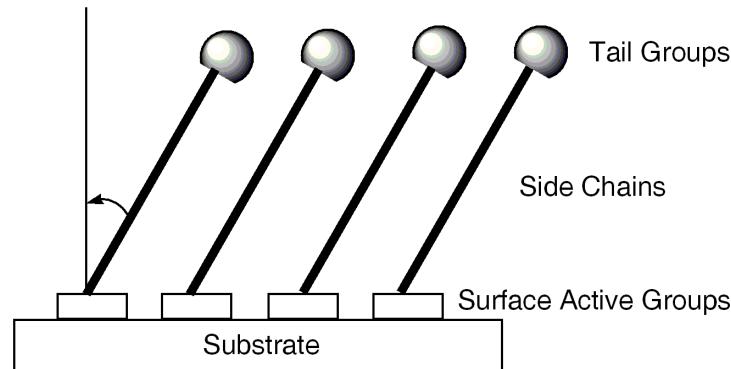
- Improved transport, efficient cell, molecular and particle separation and immobilization; smaller sample requirements and carrier volumes; and reduced reagent consumption.
- Improved throughput of analytes occurs as a consequence of miniaturization and integration.



(Left) Li, D., *Electrokinetics in Microfluids*, 1st ed., Vol 2., Elsevier, Amsterdam (2004).
(Right) Ahn, CH, *Disposable smart lab on a chip for point of care clinical diagnostics*.
Proceedings of the IEEE 92(1) pp. 154-173 (2004)

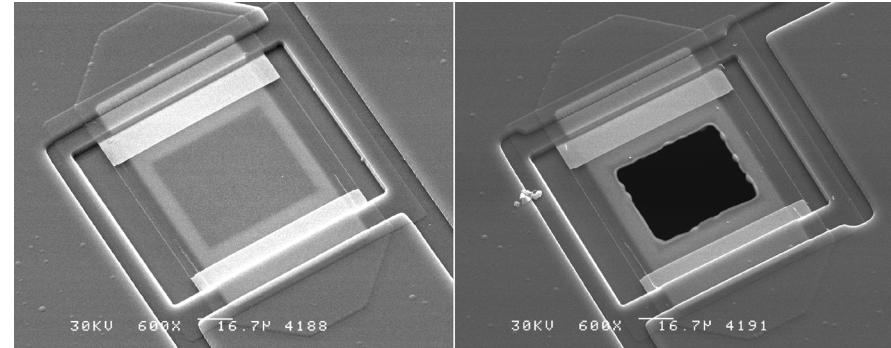
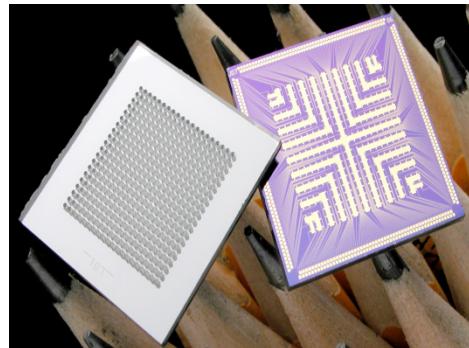
Surface Modification

- Advantages of surface modification.
- Techniques for surface modification:
 - Covalent chemical modification,
 - UV and plasma exposure,
 - SAMs,
 - Coatings.



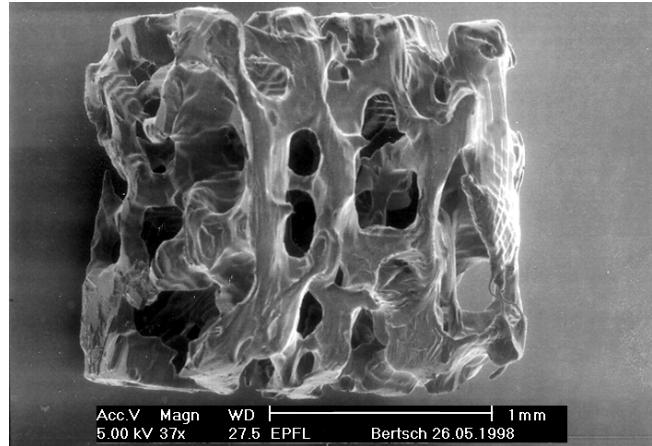
Drug Delivery Systems

- Current methods of drug delivery:
 - Topically, orally, injection, insertion, and perfusion.
- Parameters of administration:
 - Dose, frequency, duration, oscillatory behavior.
- Benefits of bioMEMS:
 - Reliable and precise release of targeted therapy.



Tissue Engineering

- “Application of the principles of biology and engineering to the development of viable substitutes which restore, maintain, or improve the function of human tissue.”



- Tissue scaffolding devices, various sensor and stimulating electrodes and electroactive polymers as muscle substitutes are but a few of the new technologies.

Dario 2000

Bertsch A. , et al., Microstereolithography using a liquid crystal display as dynamic generator. *Microsystem Technologies* 3(2), pp. 42-47 (1997)

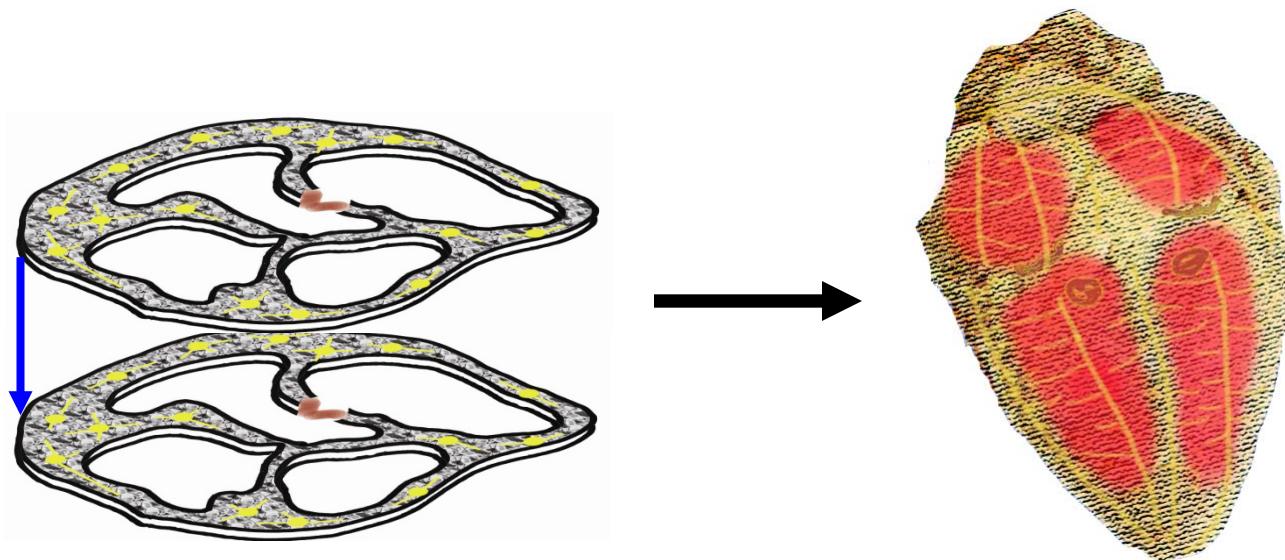
Minimally Invasive Surgery



- Onset in 1988 when Dr. J. Barry McKerman performed a laparoscopic cholecystectomy through a 1 cm incision.
- Reduced tissue damage, scarring and pain; shorter recovery time and hospitals stays.
- May use thin tubes called trocars, miniature cameras, specialized instruments and CO_2 to inflate the area.
- Opportunities for bioMEMS and MEMS devices.

Large-Scale BioMEMS Integration

- May provide for the next generation of synthetic organs and organ assist devices.
- Synthetic hearts, livers, kidneys and endocrine glands may in the future be produced by assembly of large numbers of microfabricated components.

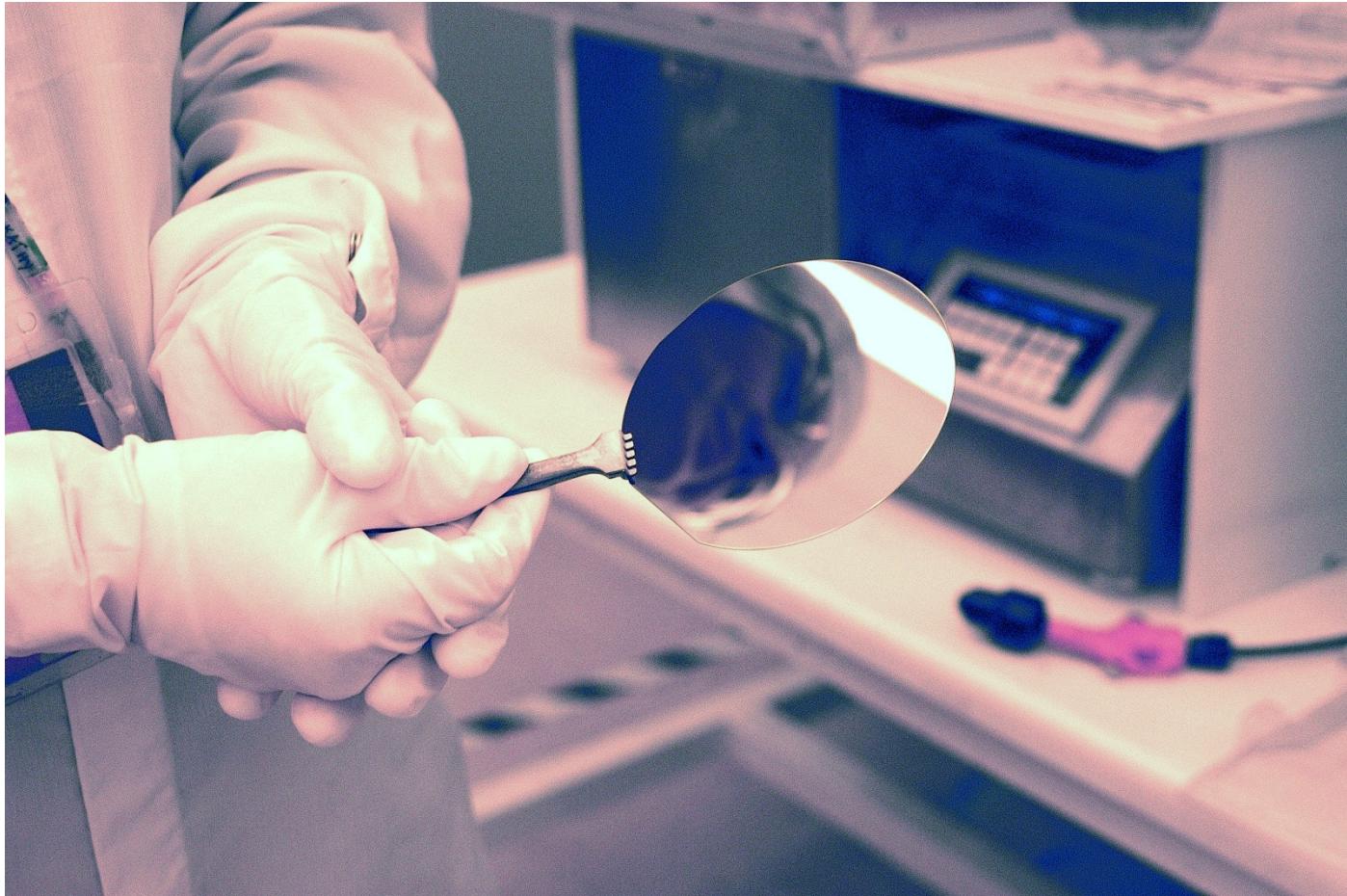


Traditional Microfabrication

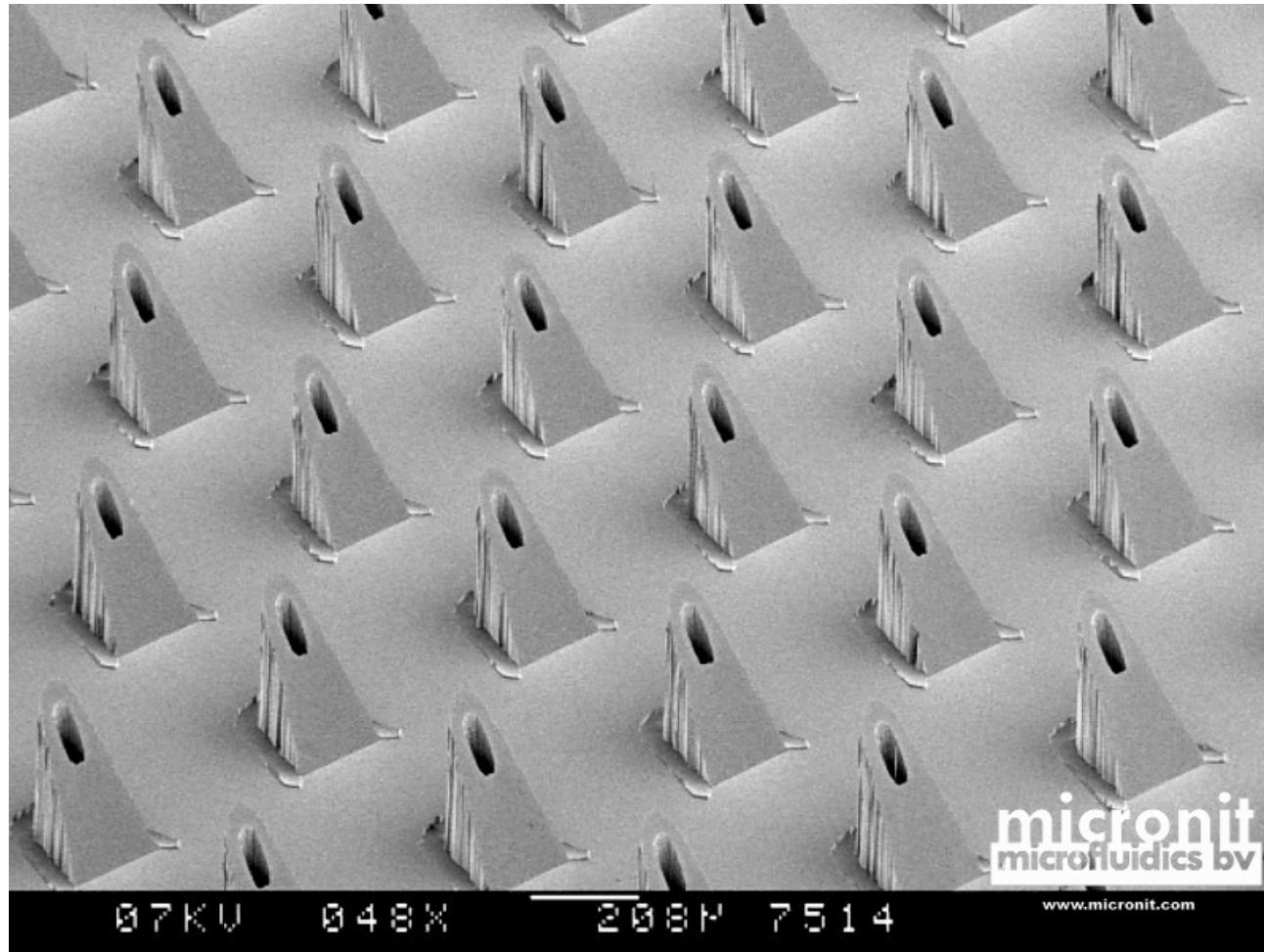
- Microfabrication:
 - Precision lithography and mask production.
 - Micromachining:
 - Etching techniques - subtractive processes.
 - Thin-film application and other additive processes with physical and chemical vapor deposition, sputtering, and electroplating.
 - Substrate bonding.
 - Dicing and packaging.



Silicon Wafers

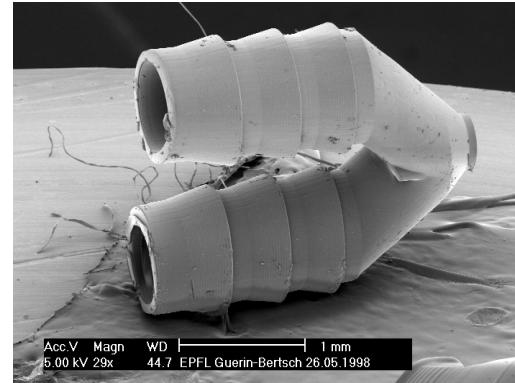


Micromachined Microneedles



“Soft” Fabrication Methods

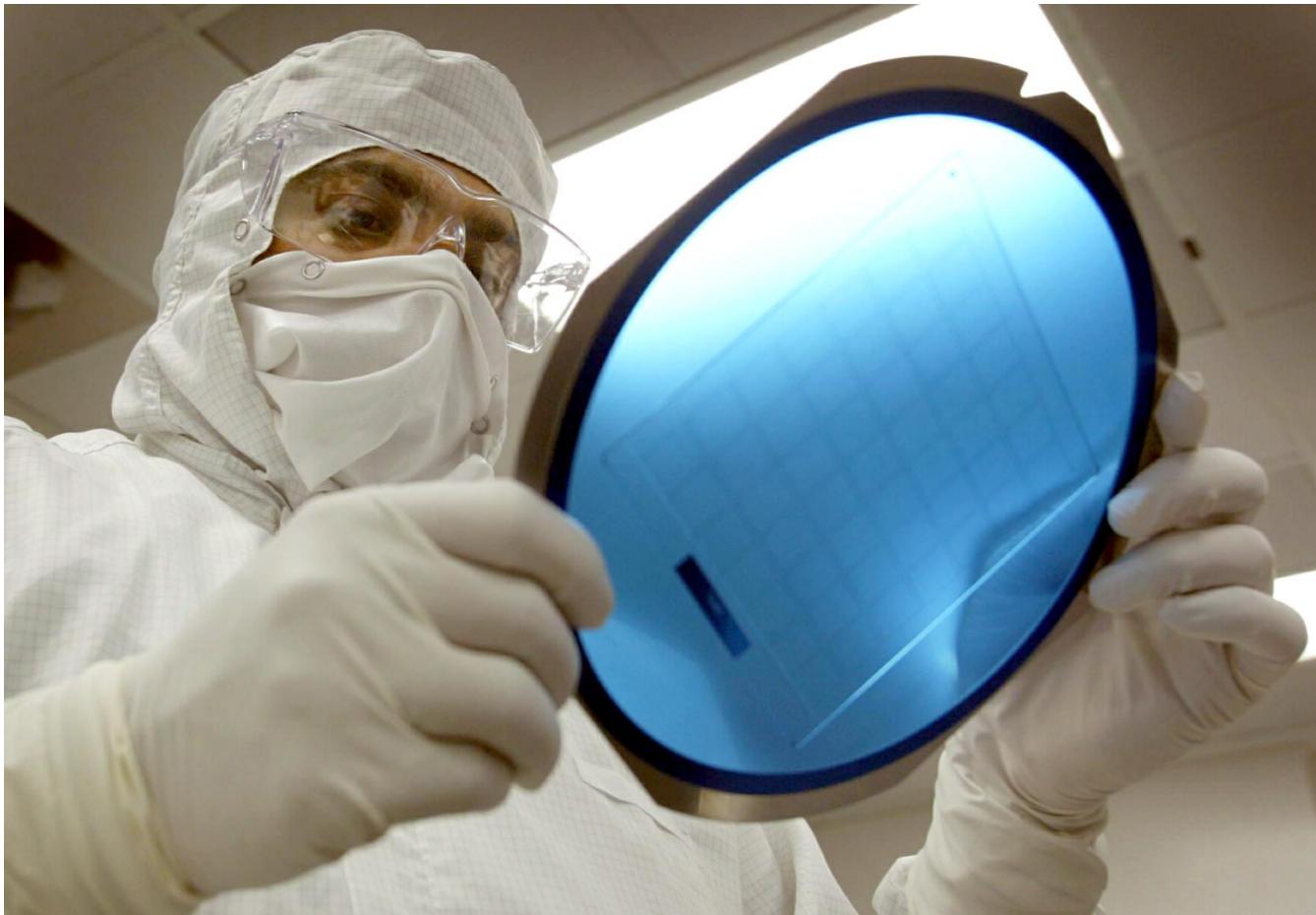
- “Soft” fabrication includes:
 - Polymers, environmentally sensitive hydrogels and biological materials,
 - Soft-lithography,
 - Micromolding,
 - Microstereolithography,
 - Thick-film deposition,
 - Self-assembled monolayers (SAMs),
 - Other surface modifications.



Genomics

- **DNA** replication, protein synthesis, gene expression and the exchange and recombination of genetic material;
- **Restriction endonucleases** and **DNA ligases** capable of cutting and rejoining DNA at sequence specific sites;
- Technical advances:
 - Polymerase chain reaction (PCR),
 - Automatic DNA sequencing.
- **Bioinformatics:**
 - Storing, analyzing and interpreting of data
- **Functional Genomics**

DNA Microarrays



Steven S. Saliterman

Image Courtesy of Affymetrix

- **DNA and protein microarray chips** offer the ability to screen for numerous genetic traits rapidly and inexpensively:

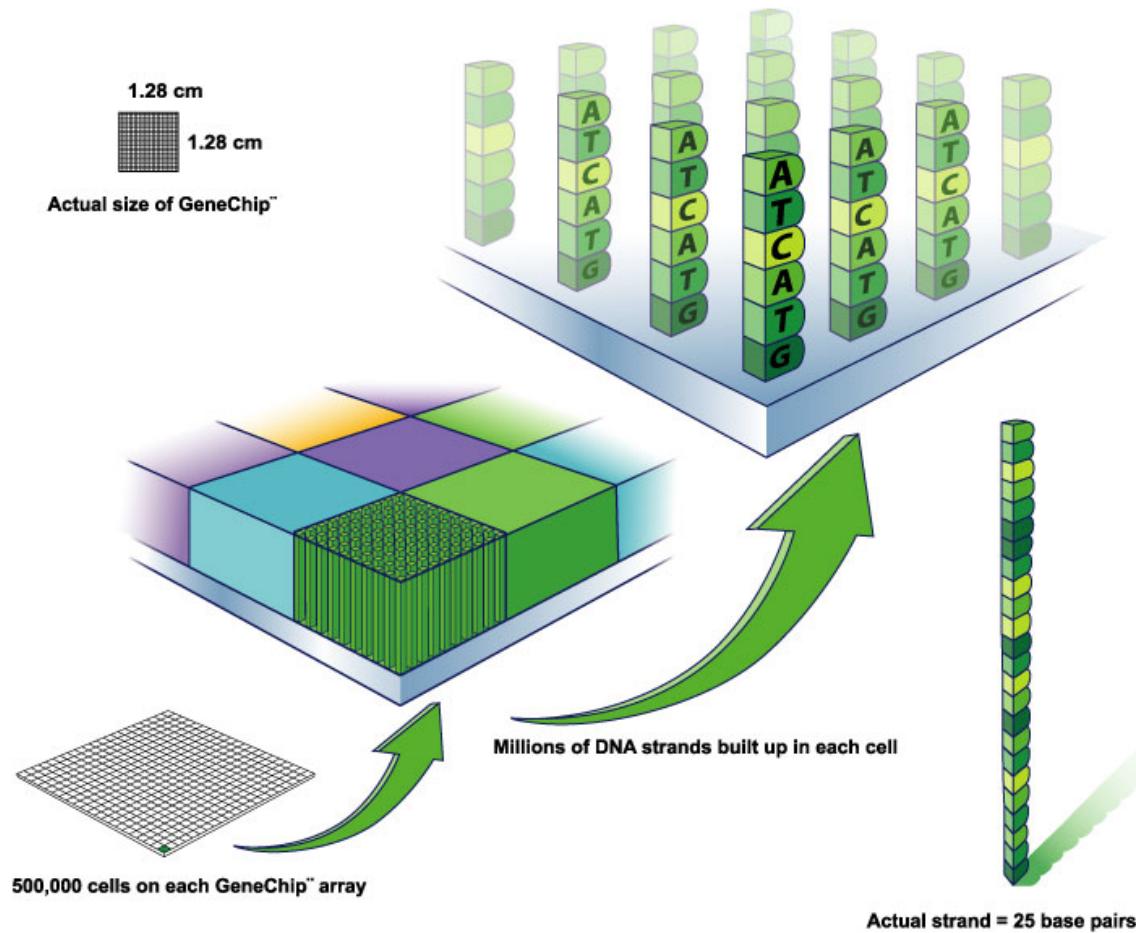
- Genetic screening for detection of mutations,
- Gene expression profiling,
- Diagnosis and prognosis of cancer,
- Drug safety for pharmacogenetics,
- Monitoring of pathogens and resistance in infections,
- Stratification of patients in clinical trials.



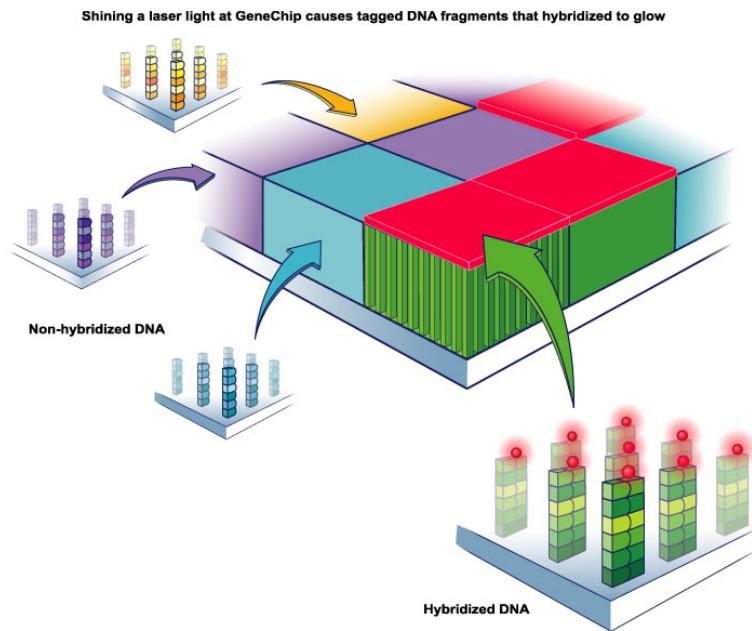
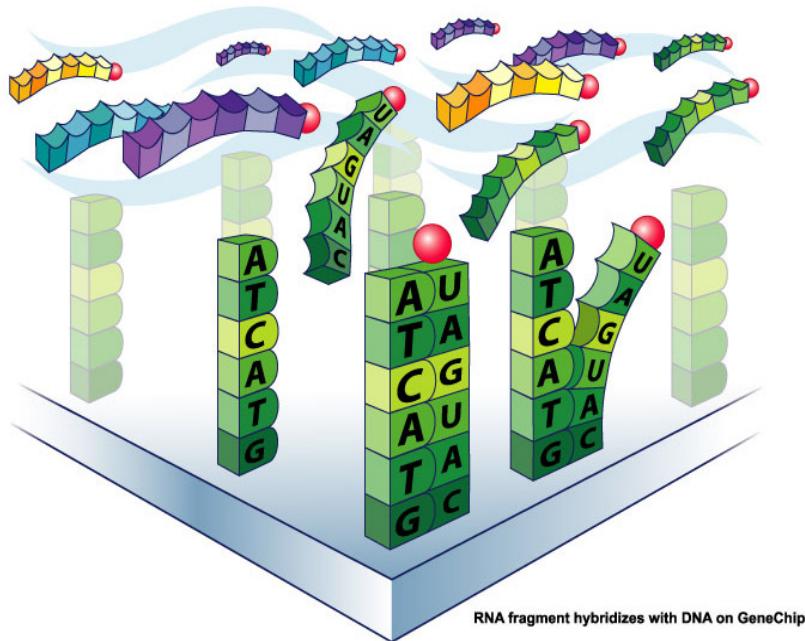
Jain KK, Personalized Medicine, *Current Opinion in Molecular Therapeutics* 4(6). Pp. 548-558 (2002)

Image Courtesy of Affymetrix

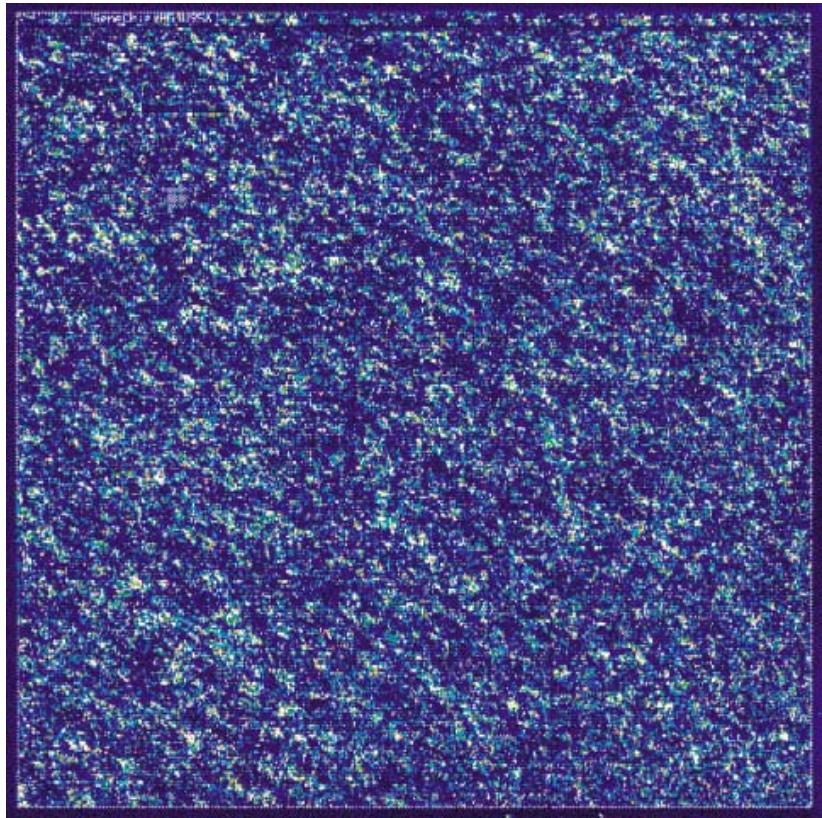
DNA Probe Array



Expression Profiling



GeneChip®



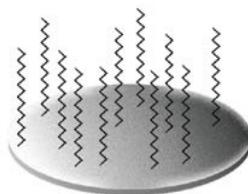
Steven S. Saliterman

Image Courtesy of Affymetrix

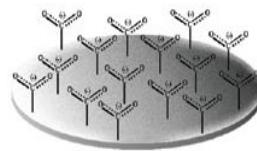
Proteomics

- “Proteomics is the study of all proteins, including their relative abundance, distribution, posttranslational modifications, functions, and interactions with other macromolecules, in a given cell or organism within a given environment and at a specific stage in the cell cycle.”
- Lab-on-a-Chip devices for protein isolation, purification, digestion and separation.
- Microarray devices for high throughput study of protein abundance and function.

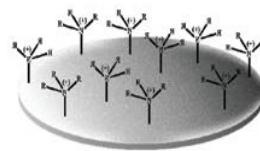
Protein Chip Surface Interactions



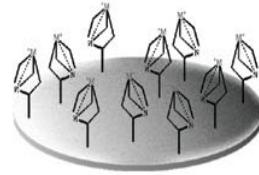
Hydrophobic



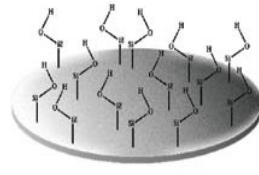
Cation exchange



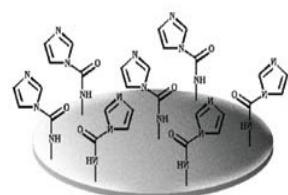
Anion exchange



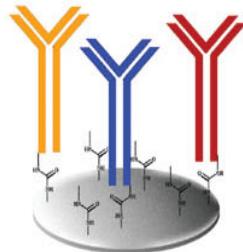
Metal affinity



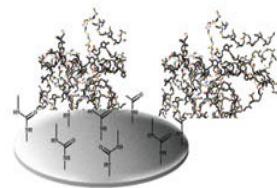
Normal phase



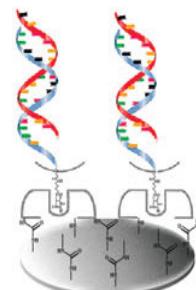
PS-10 or PS-20



Antibody-antigen



Receptor-ligand



DNA-protein

Individualized Treatment

1. Molecular diagnostics, particularly single nucleotide polymorphism (SNP) genotyping.
2. Integration of diagnostics with therapy.
3. Monitoring of therapy.
4. Pharmacogenomics.
5. Pharmacogenetics.
6. Pharmacoproteomics.

Detection Schemes

- Electrochemical detection:
 - Capillary electrophoresis.
- Labeled systems:
 - Chemiluminescence,
 - Fluorescence,
 - Radioactive markers,
 - Molecular beacons,
 - Aptamers.
- Non-Labeled systems:
 - Mass spectrometry.

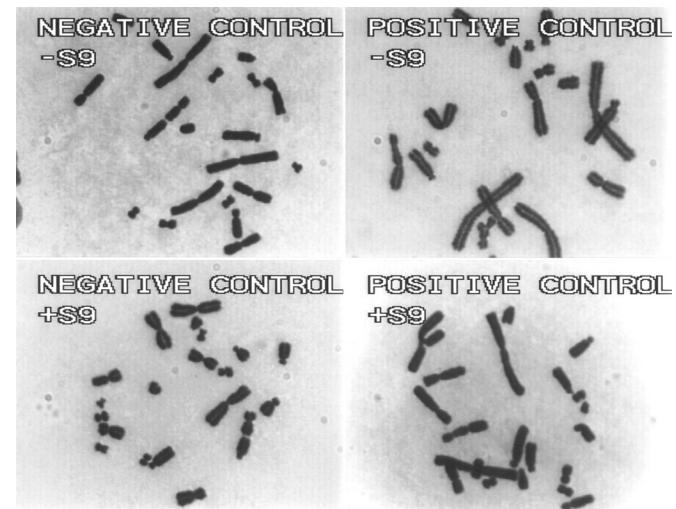


Measurement Systems

- Confocal Laser Microscopy,
- Interferometry,
- Ellipsometry,
- Profilometry,
- Surface Plasmon Resonance Spectroscopy,
- Raman Microscopy,
- Transmission and Scanning Electron Microscopy,
- Atomic Force Microscopy.

Biocompatibility

- Biocompatibility testing answers two fundamental questions: is the material safe, and does it have the necessary physical and mechanical properties for its proposed function?



ISO 10933 Standards

- Criteria to meet for biological evaluation of medical devices.
- To protect humans and to serve as a framework for selecting tests to evaluate biological responses.
- Represented here by the American National Standards Institute.
- It may be necessary to perform material and chemical characterization on all materials inside and outside the device, including materials encountered during the manufacturing and preservation process.
- Adverse effects are generally chemical effects produced by material components, contaminants and breakdown products.
- The extent to which a material needs to be characterized depends on the type of material, the end use of the device, and the function of the material within the device.
- The standards are applicable to surface devices on the skin, mucosal membranes, breached or compromised surfaces; external communicating devices with blood, tissue, bone, dentin; and implantable devices.

Summary

- Biomedical Micro Electro-Mechanical Systems.
- At least one dimension from ~ 100 nm to 200 μ m.
- Topics for study:
 - Microfabrication of silicon, glass and polymer devices,
 - Microfluidics and electrokinetics,
 - Sensors, actuators and drug delivery systems,
 - Micro total analysis systems (μ TAS) and lab-on-a-chip devices (LOC),

- Clinical laboratory medicine,
- Detection and measuring systems,
- Genomics, proteomics, DNA and protein microarrays,
- Emerging applications in medicine, research and homeland security,
- Packaging, power systems, data communication and RF safety,
- Biocompatibility, FDA and ISO 10993 biological evaluations.